

Sportsman Connecting Rods

38 cap screw bolt delivers a lighter big end rotating weight.

Premium grade 38 cap screw bolts are rated at 180,000 p.s.i. (#90828)

Drilled and chamfered pin oil hole puts additional oil at the wrist pin to prevent galling.

Single ribbed cap delivers distortion free performance and removes excess weight at a noncritical area.

38 thru-bolt (#90805) and nut (#90814) are rated at 180,000 p.s.i.

**SP93206B-8
SB CHEVY 6.000"
CAP SCREW**

**SP91206B-8
SB CHEVY 6.000"
THRU-BOLT**

**SSP93306B-8
SB CHEVY 6.000"
STROKER**

Extra strength at this critical web area reduces the big end pinch found in other aftermarket brands.

Separate forging dies for each length (5.7" and 6.0") to establish better grain flow. Lesser designs try and get by with just one die for several lengths, then cut to size.

Stroker design offers more cam-to-rod clearance and is intended for strokes of 3.750" and up. Can also be used in shorter stroke engines if 7/16 bolt is desired.

38 aircraft quality, 8740 chromoly steel thru-bolt and nut adheres to O.E.M. stock specs, making it stock legal for all major sanctioning bodies.

The "Crower" in the beam assures quality and reliability...don't settle for second best.

Properly engineered small end guarantees long, reliable pin alignment. Available in bushed aluminum/bronze or pressed fit pin.

Stroker design utilizes a larger 7/16 cap screw bolt for ultimate clamping ability (#90846).

Ribbed cap delivers distortion free performance at high horsepower and rpm.

Experienced engine builders know that heavy rods are notoriously hard on the wrist pin area. Crower reduces unwanted loads by minimizing overall weight.



Sportsman Connecting Rods



STROKER SPORTSMAN®

* Sportsman is a Registered Trademark of Crower, Inc.

Features a 3/8 cap screw design for easier cap removal and placement. The new fastening system features 8740 steel alloy bolts (180,000 p.s.i.) that thread directly into the rod fork. Fully CNC machined steel. Crower Sportsman rods are the lighter, yet stronger alternative to factory "pinks." Installs without the need of an expensive balance job.

APPROX. WEIGHT: 5.7" @ 595g • 6.0" @ 635g

HORSEPOWER RANGE: 500

RPM RANGE: 8200

TORQUE SPECS: 50 foot lbs.

Part No.	Engine	C-to-C	B.E. Bore	P.E. Bore	B.E. Width
SSP93300B-8	SB Chevy	5.700"	2.125"	.927"	.941"
SSP93302B-8	SB Chevy	6.000"	2.125"	.927"	.941"
SSP93303B-8	SB Chevy	6.125"	2.125"	.927"	.941"
SSP93305B-8	SB Chevy	5.700"	2.225"	.927"	.941"
SSP93306B-8	SB Chevy	6.000"	2.225"	.927"	.941"
SSP93307B-8	SB Chevy	6.125"	2.225"	.927"	.941"

If Pressed Fit Pin desired, replace "B" after p/n (ex. SSP93300PF-8).



SPORTSMAN® CAP SCREW

* Sportsman is a Registered Trademark of Crower, Inc.

The cap screw designed Stroker Sportsman incorporates all of the strength and value of our inexpensive Sportsman model with the clearance advantages of a stroker design. The stroker design allows additional cam-to-rod clearance for strokes above 3.750". Crower Stroker Sportsman's are forged from high strength alloy and feature extremely reliable 7/16 8740 steel alloy cap screw bolts (180,000 p.s.i.). Proven lightweight design (under 600g).

APPROX. WEIGHT: 5.7" @ 585g • 6.0" @ 625g

HORSEPOWER RANGE: 500

RPM RANGE: 8200

TORQUE SPECS: 50 foot lbs.

Part No.	Engine	C-to-C	B.E. Bore	P.E. Bore	B.E. Width
SP93200B-8	SB Chevy	5.700"	2.125"	.927"	.941"
SP93202B-8	SB Chevy	6.000"	2.125"	.927"	.941"
SP93203B-8	SB Chevy	6.125"	2.125"	.927"	.941"
SP93205B-8	SB Chevy	5.700"	2.225"	.927"	.941"
SP93206B-8	SB Chevy	6.000"	2.225"	.927"	.941"
SP93207B-8	SB Chevy	6.125"	2.225"	.927"	.941"
SP93270B-8	Chevy LS1	6.100"	2.225"	.927"	.944"
SP93271B-8	Chevy LS1	6.100"	2.225"	.944"	.944"
SP93273B-8	Chevy LS1	6.125"	2.225"	.927"	.944"
SP93272B-8	Chevy LS1	6.125"	2.225"	.944"	.944"
SP93208B-4	Chevy II 4 cyl.	5.700"	2.125"	.927"	(set/4)
SP93209B-4	Chevy II 4 cyl.	6.000"	2.125"	.927"	(set/4)
SP93210B-6	Chevy 6 cyl.	5.700"	2.125"	.927"	(set/6)
SP93211B-6	Chevy 6 cyl.	6.000"	2.125"	.927"	(set/6)

If Pressed Fit Pin desired, replace "B" after p/n (ex. SP93200PF-8).

For Cosworth Vega, use #SP93208B-4



SPORTSMAN® THRU-BOLT

* Sportsman is a Registered Trademark of Crower, Inc.

First introduced back in 1987, the Crower Sportsman rod was the original high performance stock replacement rod. Features traditional thru-bolt and nut fasteners for stock legal classes. All Sportsman aircraft quality rods are forged from two separate dies, each dedicated to a specific length (5.7"/6.0"). This forms a more uniform molecular grain flow for a stronger, more reliable rod than other brands using one die for several lengths, then cutting to size. Includes 3/8 8740 bolts and nuts (180,000 p.s.i.).

APPROX. WEIGHT: 5.7" @ 585g • 6.0" @ 625g

HORSEPOWER RANGE: 550

RPM RANGE: 8200

TORQUE SPECS: 70 foot lbs.

Part No.	Engine	C-to-C	B.E. Bore	P.E. Bore	B.E. Width
SP91200B-8	SB Chevy	5.700"	2.125"	.927"	.941"
SP91202B-8	SB Chevy	6.000"	2.125"	.927"	.941"
SP91203B-8	SB Chevy	6.125"	2.125"	.927"	.941"
SP91205B-8	SB Chevy	5.700"	2.225"	.927"	.941"
SP91206B-8	SB Chevy	6.000"	2.225"	.927"	.941"
SP91207B-8	SB Chevy	6.125"	2.225"	.927"	.941"
SP91208B-4	Chevy II 4 cyl.	5.700"	2.125"	.927"	(set/4)
SP91209B-4	Chevy II 4 cyl.	6.000"	2.125"	.927"	(set/4)
SP91210B-6	Chevy 6 cyl.	5.700"	2.125"	.927"	(set/6)
SP91211B-6	Chevy 6 cyl.	6.000"	2.125"	.927"	(set/6)

If Pressed Fit Pin desired, replace "B" after p/n (ex. SP91200PF-8).

For rod bushing specs. see pg. 197

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APROX. WEIGHT: 6.536" @ 830g • 6.800" @ 860g
HORSEPOWER RANGE: 1000+
RPM RANGE: 8500
TORQUE SPECS: 70 foot lbs.

Part No.	Engine	C-to-C	B.E. Bore	P.E. Bore
SP93410B-8	396-454 Chevy	6.136"	2.325"	.990"
SP93411B-8	396-454 Chevy	6.386"	2.325"	.990"
SP93415B-8	396-454 Chevy	6.536"	2.325"	.990"
SP93416B-8	396-454 Chevy	6.625"	2.325"	.990"
SP93417B-8	396-454 Chevy	6.700"	2.325"	.990"
SP93418B-8	396-454 Chevy	6.800"	2.325"	.990"
SP93419B-8	400-455 Pontiac	6.625"	2.374"	.980"

If Pressed Fit Pin desired, replace "B" after p/n (ex. SP93410PF-8).

WEIGHT: 5.090" @ 560g • 5.155" @ 580g
HORSEPOWER RANGE: 500
RPM RANGE: 8200
TORQUE SPECS: 50 foot lbs.

Part No.	Engine	C-to-C	B.E. Bore	P.E. Bore	B.E. Width
SP91224B-8	302	5.090"	2.239"	.912"	.832"
SP91225B-8	302	5.155"	2.239"	.912"	.832"
SP91226B-8	302	5.315"	2.239"	.912"	.832"
SP91227B-8	302	5.090"	2.225"	.927"	.941"
SP91228B-8	302	5.155"	2.225"	.927"	.941"
SP91229B-8	302	5.315"	2.225"	.927"	.941"
SP91230B-4	2.0L	5.000"	2.165"	.944"	1.010"
SP91235B-4	2.0L	5.700"	2.165"	.927"	1.010"
SP91236B-4	2.0L	5.700"	2.125"	.927"	1.010"
SP91231B-4	2.3L	5.200"	2.172"	.912"	.990"
SP91232B-4	2.3L	5.400"	2.172"	.912"	.990"
SP91233B-4	2.3L	5.500"	2.172"	.912"	.990"
SP91234B-4	2.3L	5.700"	2.172"	.927"	.990"
SP91237B-4	2.3L	5.700"	2.125"	.927"	.990"
SP91220B-8	Custom 8 cylinder application (set/8)				
SP91221B-4	Custom 4 cylinder application (set/4)				

If Pressed Fit Pin desired, replace "B" after p/n (ex. SP91224PF-8). All weights are approximate.

SP91224 - Lt Model Stock / SP91225 - Early Model Stock

SP91231 - Stock 2300cc

.832" - Ford width, .941" - Chevy width

APROX. WEIGHT: 5.7" @ 625g • 6.0" @ 647g
HORSEPOWER RANGE: 500
RPM RANGE: 8200
TORQUE SPECS: 50 foot lbs.

Part No.	Engine	C-to-C	B.E. Bore	P.E. Bore	B.E. Width
SP93230B-4	2.0L	5.000"	2.165"	.944"	1.010"
SP93231B-4	2.3L	5.200"	2.172"	.912"	.990"
SP93232B-4	2.3L	5.400"	2.172"	.912"	.990"
SP93233B-4	2.3L	5.500"	2.172"	.912"	.990"
SP93234B-4	2.3L	5.700"	2.172"	.927"	.990"
SP93235B-4	2.0L	5.700"	2.165"	.927"	1.010"
SP93236B-4	2.0L	5.700"	2.125"	.927"	1.010"
SP93237B-4	2.3L	5.700"	2.125"	.927"	.990"
SP93238B-4	2.3L	6.000"	2.172"	.927"	.990"

If Pressed Fit Pin desired, replace "B" after p/n (ex. SP93230PF-4).

SP93230B-4 is SCCA legal

BIG BLOCK SPORTSMAN®

* Sportsman is a Registered Trademark of Crower, Inc.

The big block version of our popular Sportsman design, at an economical price. Available for both Big Block Chevrolet and Pontiac applications. Features 7/16 high strength steel alloy cap screw bolts rated at 180,000 p.s.i. for unrivaled strength.



FORD SPORTSMAN®

* Sportsman is a Registered Trademark of Crower, Inc.

A Ford version of our extremely popular 4340 Sportsman high performance rod. Forged from USA made 4340 chromoly steel, these rods come standard with aircraft quality, 3/8 bolts (8740 material) and nuts rated to 180,000 p.s.i.



FORD SPORTSMAN®

* Sportsman is a Registered Trademark of Crower, Inc.

Crower offers the Ford Sportsman for the 2.0L & 2.3L Ford in a cap screw design. Forged from the best aircraft quality steel. Ford Sportsman's come standard with aircraft quality 3/8 8740 steel alloy cap screw bolts rated at 180,000 p.s.i.



For rod bushing specs. see pg. 197